

**PATENT****Matter No.: 58009-****Applicant: Roberto DALLA VALLE****Title: AGGLOMERATED MATERIAL CONTAINING RE-CYCLED SILICON****Serial No.: To Be Assigned****Filed:****IN THE UNITED STATES PATENT AND TRADEMARK OFFICE****Commissioner of Patents  
Alexandria, VA 22313****POWER OF ATTORNEY****Sir:**

Stone Italiana Spa, having become the owner of all rights to this application by virtue of an Assignment executed by the inventor concurrently with the execution of the application, the Assignment being submitted with this power of attorney for recording, appoints:

Charles Berman, Reg. 29,249  
Christopher Darrow, Reg. 30,166  
Louis J. Bovasso, Reg. 24,075  
Mark Krietzman, Reg. 41,128  
Samuel K. Simpson, Reg. 53,596  
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their attorneys to prosecute this application and to transact in connection with the application all business in the Patent and Trademark Office and before competent International Authorities including the World Intellectual Property Organization.

I further authorize and empower my United States attorneys, GREENBERG TRAURIG LLP, to receive and act upon all instructions provided to them by my the following agents, EUROPATENT -EUROMARK S.R.L., with respect to all matters relating to the filing, prosecution, abandonment, or issuance of the above-described U.S. patent application including all divisional, continuing, or other related applications. GREENBERG TRAURIG LLP may continue to follow all instructions received from the agents until notified in writing to the contrary.

Power of Attorney by Assignee  
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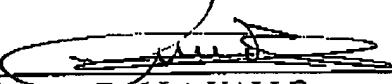
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To the best of my knowledge and belief, title is in the assignee identified above. I am empowered to act on behalf of the assignee.

I declare that all statements made in this document of my own knowledge are true, and that all statements made on information and belief are believed to be true. I make these statements with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. § 1001, and that such willful false statements may jeopardize the validity of the application or any patent issuing from the application.

STONE ITALIANA SpA

Date: 20 January 2005

By   
(Name) Roberto DALLA VALLE

(Title) Managing Director

LA: 312660 v01 03/28/2002

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